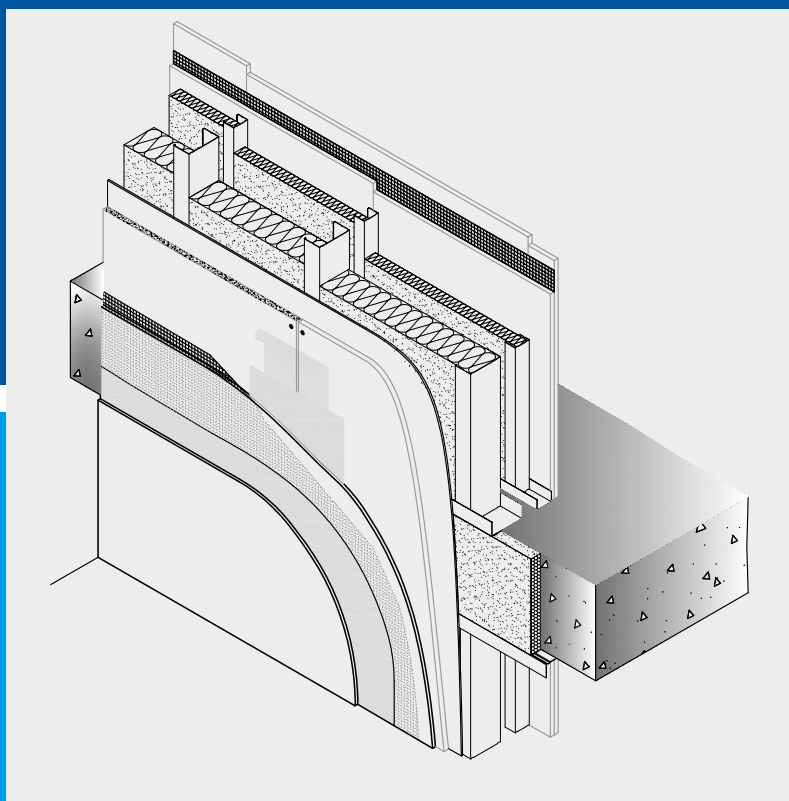


AQUAPANEL®

Cement Board

AQUAPANEL® Cement Board Outdoor W 38 E



KNAUF | **USG**
— SYSTEMS —

Lightweight facades
and non-load-bearing,
water-managed exterior
walls with AQUAPANEL®
Cement Board Outdoor

W 384

Single-layer exterior wall
with insulating material

W 387

Double-layer exterior wall
with insulating material and
intermediate board

W 388

Double-layer exterior wall
with insulating material and
without intermediate board

**Be certain,
choose AQUAPANEL®**

AQUAPANEL® Cement Board Outdoor

All the benefits of a dry panel system with the strength of brick and block.

Product description

AQUAPANEL® Cement Board technology sets new standards for the design and construction of buildings world-wide. Developed by Knauf USG Systems, AQUAPANEL® Cement Board Outdoor gives architects and contractors a high quality and extremely economical alternative to traditional methods of construction, such as brick and block. AQUAPANEL® Cement Board Outdoor can be used in various types of exterior walls, in exterior ceilings, in façade renovations and other types of external and special projects.

AQUAPANEL® Cement Board Outdoor is an extremely durable building material, providing a solid, dry base that can withstand the extreme weathering effects of wind, rain and snow. AQUAPANEL® Cement Board Outdoor is an ideal substrate for plaster and other linings.

As well as the panel and standard accessories, the AQUAPANEL® Cement Board system also includes an AQUAPANEL® plaster system for surface treatment.

- Alternative to brick and block-work
- Drylining for faster progress
- 100% weather and water-resistant
- Strong, robust, impact-resistant and non-combustible (A1)
- Can be cut to shape using "score and snap" technique
- Simple and easy to install
- Can be bent when dry - up to 1 metre bending radius

Physical properties

According to ETA-07/0173

Length (mm)	1200/2400/1250/2500	900/2000/2400/2500/2800/3000
Width (mm)	900	1200
Thickness (mm)	12.5	12.5
Min. bending radius for 900/1200 mm wide board (m)	3	3
Min. bending radius for 300 mm wide strip (m)	1	1
Weight (kg/m ²)	approx. 16	approx. 16
Dry bulk density (kg/m ³) according to EN 12647	approx. 1150	approx. 1150
Bending strength (MPa) according to EN 12647	9.6	9.6
Tensile strength perpendicular to the plane of the board (N/mm ²) according to EN 319	0.65	0.65
Shearing strength (N) according to EN 520	607	607
pH-value	12	12
Thermal conductivity (W/mK) according to EN ISO 10456	0.35	0.35
Thermal expansion (10 ⁻⁶ K)	7	7
Water vapour diffusion resistance μ (-) according to EN ISO 12572	66	66
Length variation 65% - 85% humidity (mm/m) according to EN 318	0.23	0.23
Thickness variation 65% - 85% humidity (%) according to EN 318	0.2	0.2
Building material class according to EN 13501	A1, non-combustible	A1, non-combustible

Application

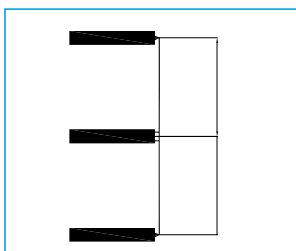
AQUAPANEL® Cement Board Outdoor is used in exterior applications for walls and ceilings as a directly-applied (water-managed) or ventilated system. It is an ideal substrate for plaster. Furthermore, AQUAPANEL® Cement Board Outdoor can also serve as a substrate for ceramic and other linings as well as thermal insulation composite systems (ETICS).

AQUAPANEL® Cement Board Outdoor is attached to a vertical stud frame. The substructure should be selected according to the statics requirements. Depending on these requirements, it is possible to use single or double-layer planking or a combination with other Knauf construction boards. All necessary accessories are available in the AQUAPANEL® accessory range.

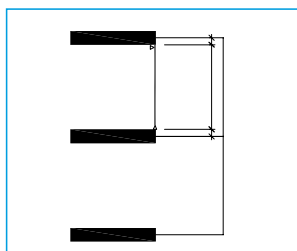
Table to identify metal substructure for exterior walls

Table to identify substructure																		
Wind-load	Option statical system	Stud spacing	Recommended solution (depending on heights between floors)															
[kN / m²]		[mm]	250	260	270	280	290	300	310	320	330	340	350	360	370	380	390	400
0.50	Option 1	400 / 417	A	A	A	A	A	A	A	A	A	A	A	B	B	B	B	B
		600 / 625	A	A	A	A	A	B	B	B	B	B	C	C	C	C	C	C
	Option 2	400 / 417	A	A	A	A	B	B	B	B	B	B	C	C	C	C	C	C
		600 / 625	B	B	B	B	B	B	C	C	C	C	C	D	D	D	D	D
0.60	Option 1	400 / 417	A	A	A	A	A	A	A	B	B	B	B	B	B	C	C	C
		600 / 625	A	B	B	B	B	B	C	C	C	C	C	D	D	D	E	E
	Option 2	400 / 417	A	B	B	B	B	B	B	C	C	C	C	C	C	D	D	D
		600 / 625	B	B	B	C	C	C	C	C	C	D	D	D	D	E	E	E
0.70	Option 1	400 / 417	A	A	A	A	A	B	B	B	B	B	C	C	C	C	C	C
		600 / 625	B	B	B	B	C	C	C	C	D	D	D	D	D	E	E	E
	Option 2	400 / 417	B	B	B	B	B	B	C	C	C	C	C	C	C	D	D	D
		600 / 625	B	B	C	C	C	C	B	D	D	D	D	D	E	E	E	F
0.80	Option 1	400 / 417	A	A	A	A	B	B	B	B	B	B	C	C	C	C	C	D
		600 / 625	B	B	B	B	C	C	C	C	D	D	D	D	E	E	E	E
	Option 2	400 / 417	B	B	B	B	B	B	C	C	C	C	C	C	D	D	D	D
		600 / 625	B	C	C	C	C	C	C	D	D	D	D	E	E	E	E	F
0.90	Option 1	400 / 417	A	A	A	B	B	B	B	B	C	C	C	C	C	C	C	D
		600 / 625	B	B	C	C	C	C	C	D	D	D	D	E	E	E	E	E
	Option 2	400 / 417	B	B	B	B	C	C	C	C	C	D	D	D	D	D	D	E
		600 / 625	C	C	C	C	C	C	D	D	D	D	E	E	E	F	F	F
1.00	Option 1	400 / 417	A	B	B	B	B	B	C	C	C	C	D	D	D	D	E	E
		600 / 625	B	C	C	C	C	D	D	D	D	E	E	E	E	E	E	E
	Option 2	400 / 417	B	B	B	C	C	C	C	C	C	D	D	D	D	D	E	E
		600 / 625	C	C	C	C	D	D	D	D	D	E	E	E	F	F	F	F
1.10	Option 1	400 / 417	B	B	B	B	B	C	C	C	C	C	D	D	D	D	E	E
		600 / 625	C	C	C	D	D	D	D	E	E	E	E	E	E	E	E	F
	Option 2	400 / 417	B	B	C	C	C	C	D	D	D	D	D	E	E	E	E	F
		600 / 625	C	C	C	D	D	D	D	E	E	E	F	F	F	F	F	G
1.20	Option 1	400 / 417	B	B	B	B	C	C	C	C	D	D	D	D	D	E	E	E
		600 / 625	C	C	D	D	D	E	E	E	E	E	E	E	E	E	F	F
	Option 2	400 / 417	B	B	C	C	C	C	D	D	D	D	E	E	E	E	F	F
		600 / 625	C	C	D	D	D	D	E	E	E	F	F	F	F	F	G	G
1.30	Option 1	400 / 417	B	B	B	C	C	C	C	D	D	D	D	E	E	E	E	E
		600 / 625	C	D	D	D	E	E	E	E	E	E	E	E	F	F	F	F
	Option 2	400 / 417	B	C	C	C	C	D	D	D	D	D	E	E	E	F	F	F
		600 / 625	C	D	D	D	D	E	E	E	F	F	F	F	F	G	G	G
1.40	Option 1	400 / 417	B	B	C	C	C	C	D	D	D	D	E	E	E	E	E	E
		600 / 625	D	D	D	E	E	E	E	E	E	E	E	F	F	F	F	G
	Option 2	400 / 417	C	C	C	C	C	D	D	D	D	E	E	E	F	F	F	F
		600 / 625	C	D	D	D	D	E	E	E	F	F	F	F	G	G	G	G
1.50	Option 1	400 / 417	B	C	C	C	C	D	D	D	E	E	E	E	E	E	E	E
		600 / 625	D	D	E	E	E	E	E	E	E	F	F	F	F	G	G	G
	Option 2	400 / 417	C	C	C	C	D	D	D	D	E	E	E	F	F	F	F	F
		600 / 625	D	D	D	E	E	E	F	F	F	F	F	G	G	G	G	G

Option 1
assembly in front of floors



Option 2
assembly between floors



Profile types

- A Knauf CW 75/50/06
- B Knauf CW 100/50/06
- C Knauf CW 125/50/06
- D Knauf CW 150/50/06
- E 2 x Knauf CW 125/50/06
- F 2 x Knauf CW 150/50/06
- G 2 x UA 125/40/20

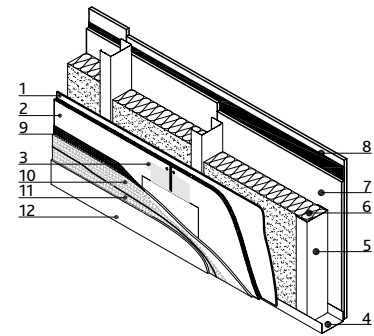
Note:

Profiles for regular facade areas are shown according to their proven adequacy. The table gives a selection of possible profiles. It provides an indication for preliminary design purposes only. Final selection of profiles should be made based on actual wall constructions and the proof of stability report. Constructions should be chosen according to national climatic conditions, under consideration of avoiding thermal bridges.

Single-layer exterior wall with insulating material

Technical data

Profile	Dimensions	Insulation	System performance			
			Weight*)	Fire	Sound protection (dB)	Thermal insulation (U-value)
	System	Type	kg/m ²	min	R _w	W/m ² K
CW 75	d = 112.5 a = 600 / 625 mm (12.5+75+12.5+12.5)	60 mm 40 kg / m ³	42	60	50 (-1;-6)	0.56
	d = 117.5 a = 600 / 625 mm (12.5+75+15+15)	60 mm 40 kg / m ³	47	90	50 (-1;-6)	0.55
CW 100	d = 137.5 a = 600 / 625 mm (12.5+100+12.5+12.5)	80 mm 40 kg / m ³	43	60	50 (-2;-6)	0.44
	d = 142.5 a = 600 / 625 mm (12.5+100+15+15)	80 mm 40 kg / m ³	48	90	51 (-1;-6)	0.44



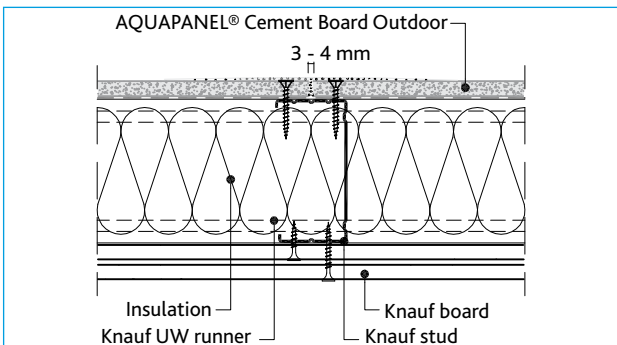
- 1 AQUAPANEL® Tyvek® StuccoWrap™
- 2 AQUAPANEL® Cement Board Outdoor
- 3 AQUAPANEL® Joint Filler - grey
- 4 Knauf UW runner
- 5 Knauf stud
- 6 Insulation
- 7 Knauf board
- 8 Vapour barrier
- 9 AQUAPANEL® Reinforcing Mesh
- 10 AQUAPANEL® Exterior Basecoat
- 11 AQUAPANEL® Exterior Primer
- 12 AQUAPANEL® plaster finish

*) profile with t<1.0 mm

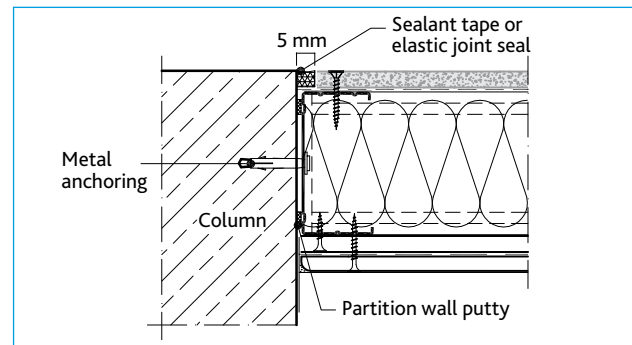
italic = estimated values

Details

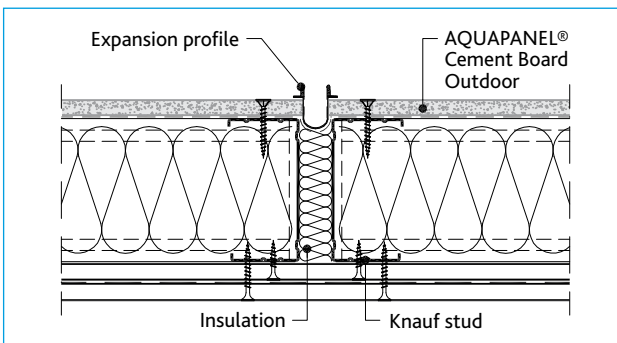
Scale 1:5



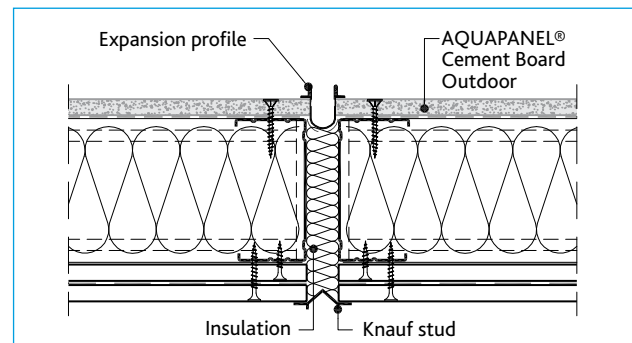
W384-A1 Cross section with joint



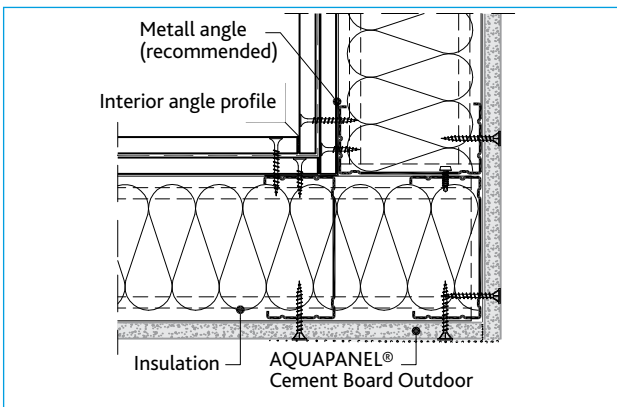
W384-A2 Connection to solid wall



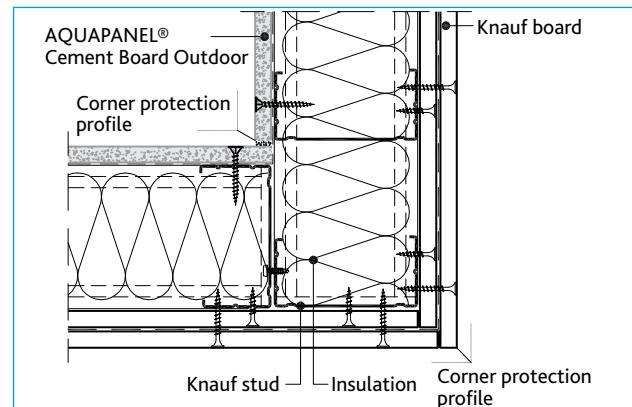
W384-B1 Dilatation joint, vertical



W38-B2 Structural dilatation joint



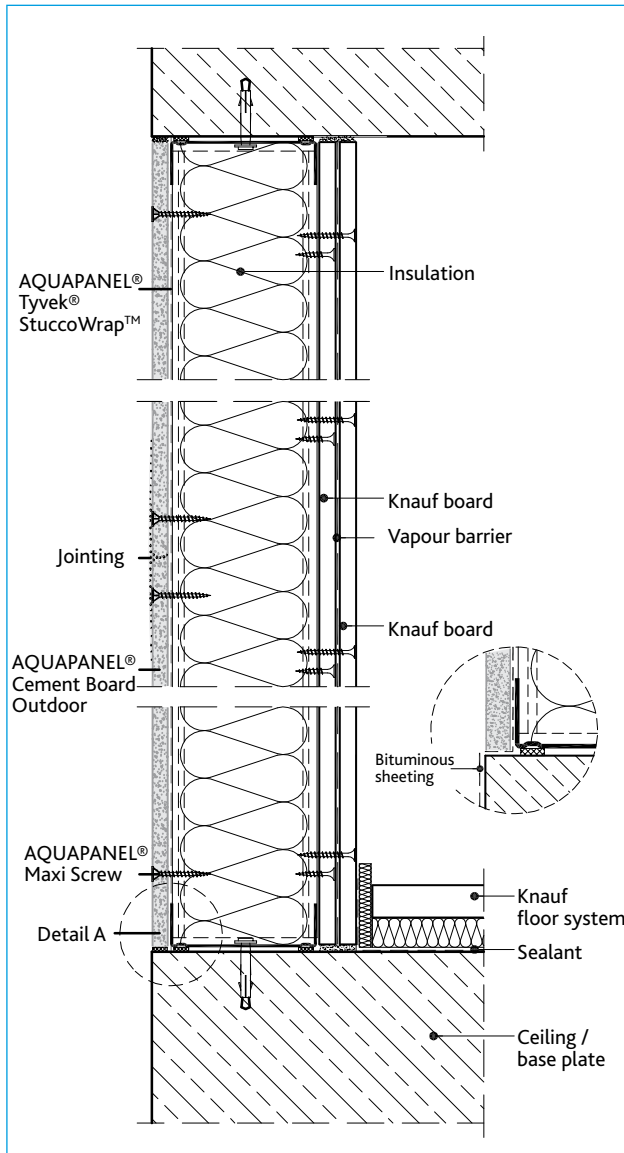
W384-C1 Outside corner



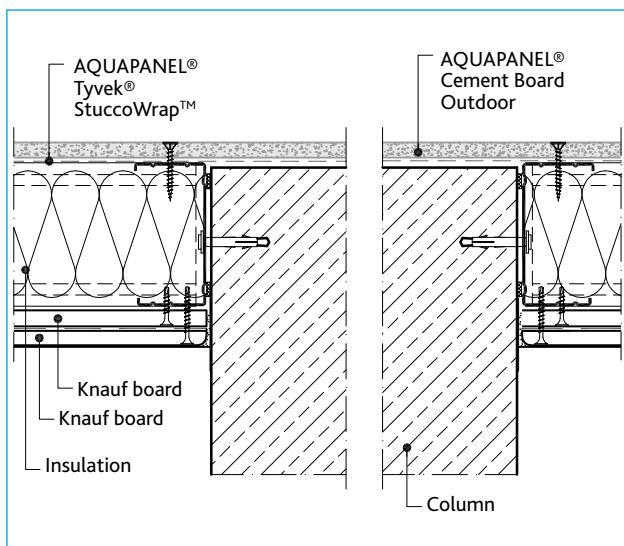
W384-C2 Inside corner

Note: Use AQUAPANEL® Tyvek® StuccoWrap™.

Vertical cross sections

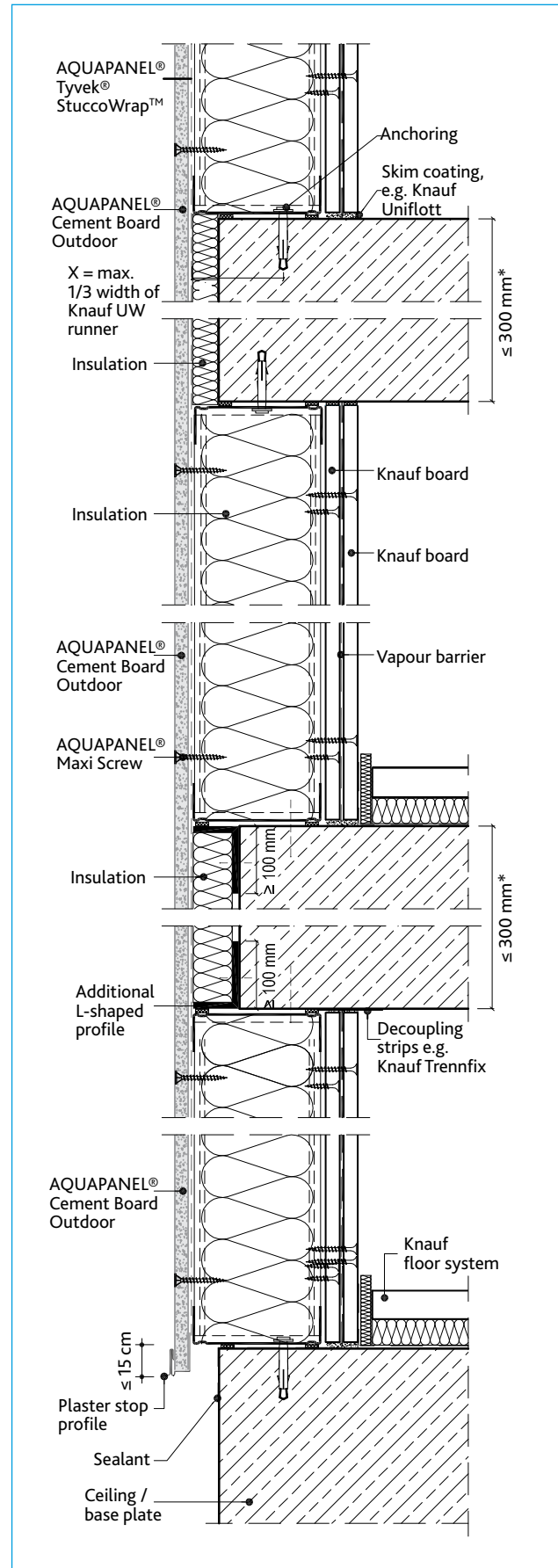


W384-D1 Vertical cross section, option 1



W384-E1 Connection to column

Note: Vertical panel joints are not allowed in area of columns.

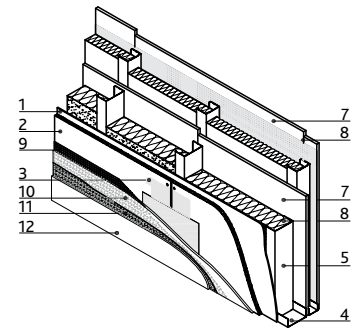


W384-D2 Vertical cross section, option 2

Double-layer exterior wall with insulating material and intermediate board

Technical data

Profile	Dimensions	Insulation	System performance			
			Weight*)	Fire	Sound protection (dB)	Thermal insulation (U-value)
	System	Type	kg/m ²	min	R _w	W/m ² K
CW 75	d = 120 a = 600 / 625 mm (12.5+75+12.5+e+75+15)	60 + 60 mm 40 kg / m ³	66	60	58 (-4;-12)	0.30
	d = 117.5 a = 600 / 625 mm (12.5+75+15+e+75+15)	60 + 60 mm 40 kg / m ³	69	90	58 (-4;-12)	0.30
CW 100	d = 137.5 a = 600 / 625 mm (12.5+100+12.5+e+75+15)	80 + 60 mm 40 kg / m ³	67	60	61 (-4;-12)	0.26
	d = 142.5 a = 600 / 625 mm (12.5+100+15+e+75+15)	80 + 60 mm 40 kg / m ³	70	90	61 (-4;-12)	0.26



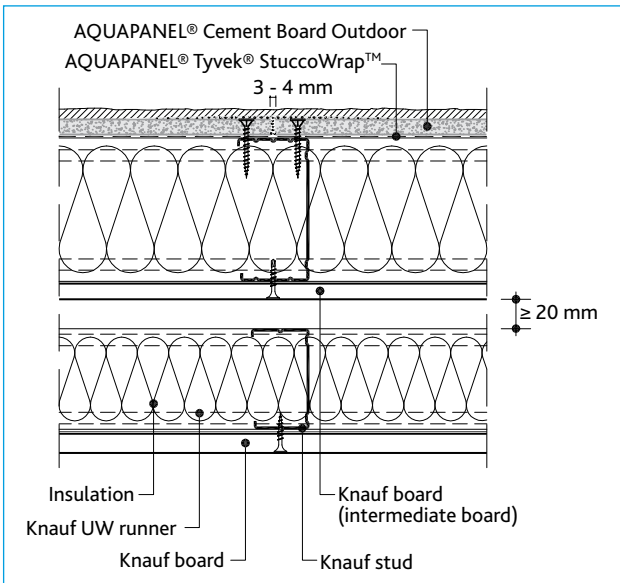
- 1 AQUAPANEL® Tyvek® StuccoWrap™
- 2 AQUAPANEL® Cement Board Outdoor
- 3 AQUAPANEL® Joint Filler - grey
- 4 Knauf UW runner
- 5 Knauf stud
- 6 Insulation
- 7 Knauf board
- 8 Vapour barrier
- 9 AQUAPANEL® Reinforcing Mesh
- 10 AQUAPANEL® Exterior Basecoat
- 11 AQUAPANEL® Exterior Primer
- 12 AQUAPANEL® plaster finish

*) profile with t<1.0 mm

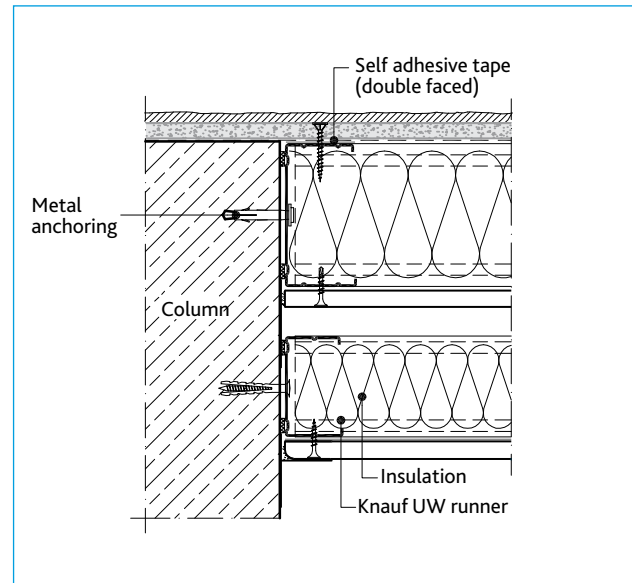
italic = estimated values

Details

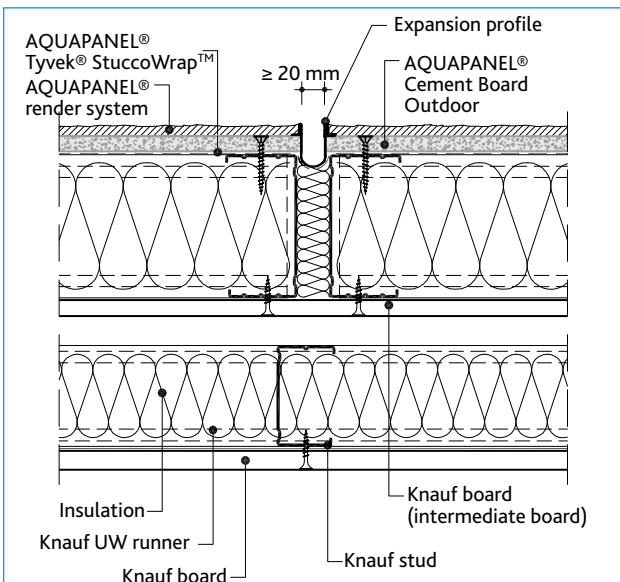
Scale 1:5



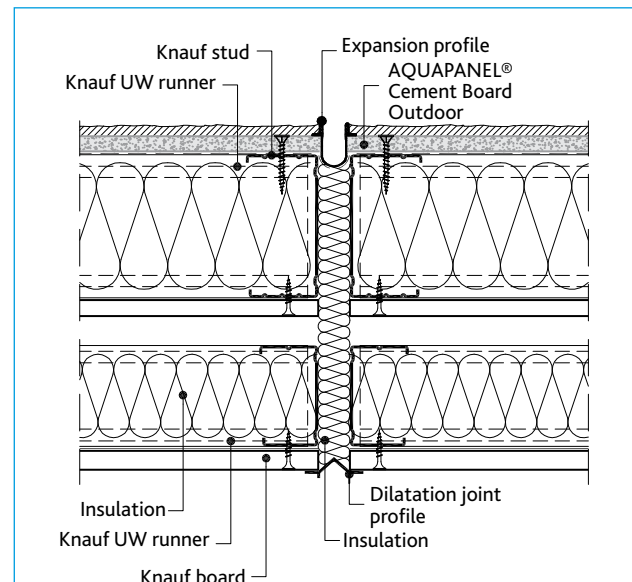
W387-A1 Cross section with joint



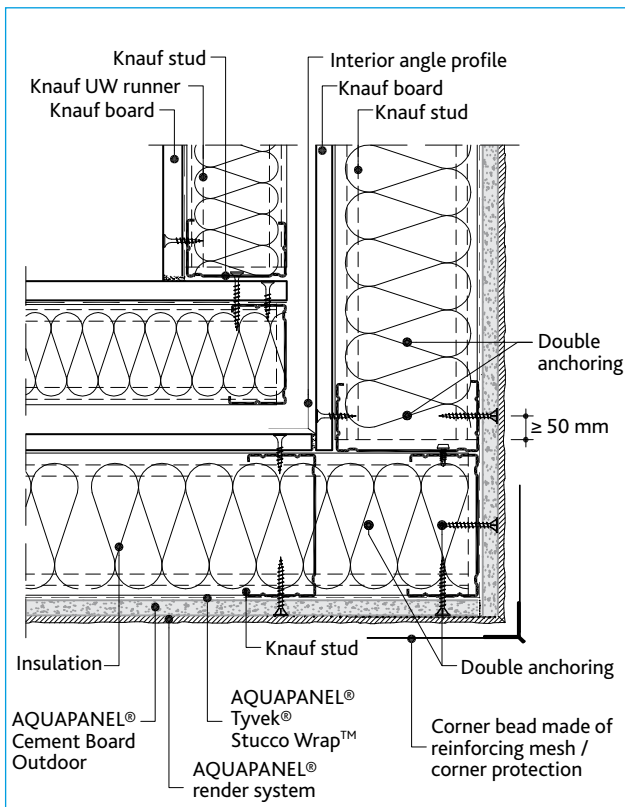
W387-A2 Connection to solid wall



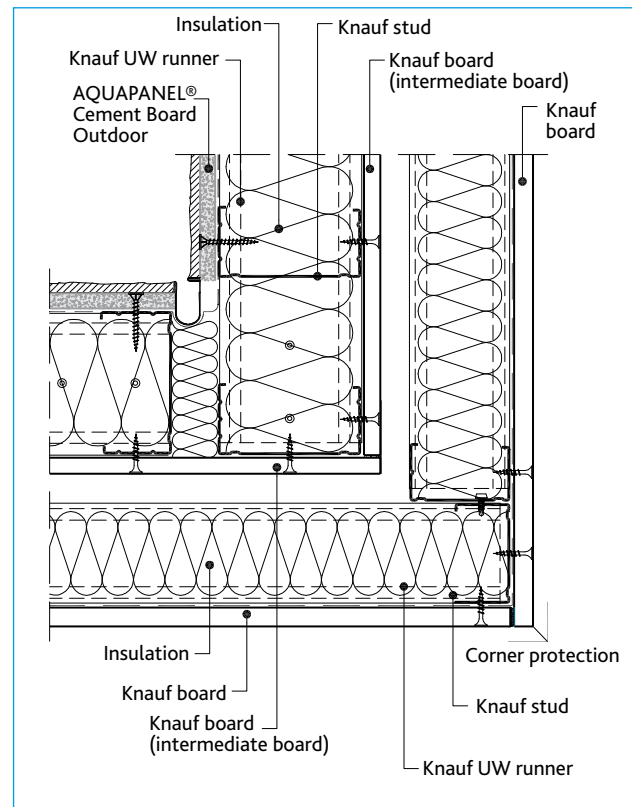
W387-B1 Dilatation joint, vertical



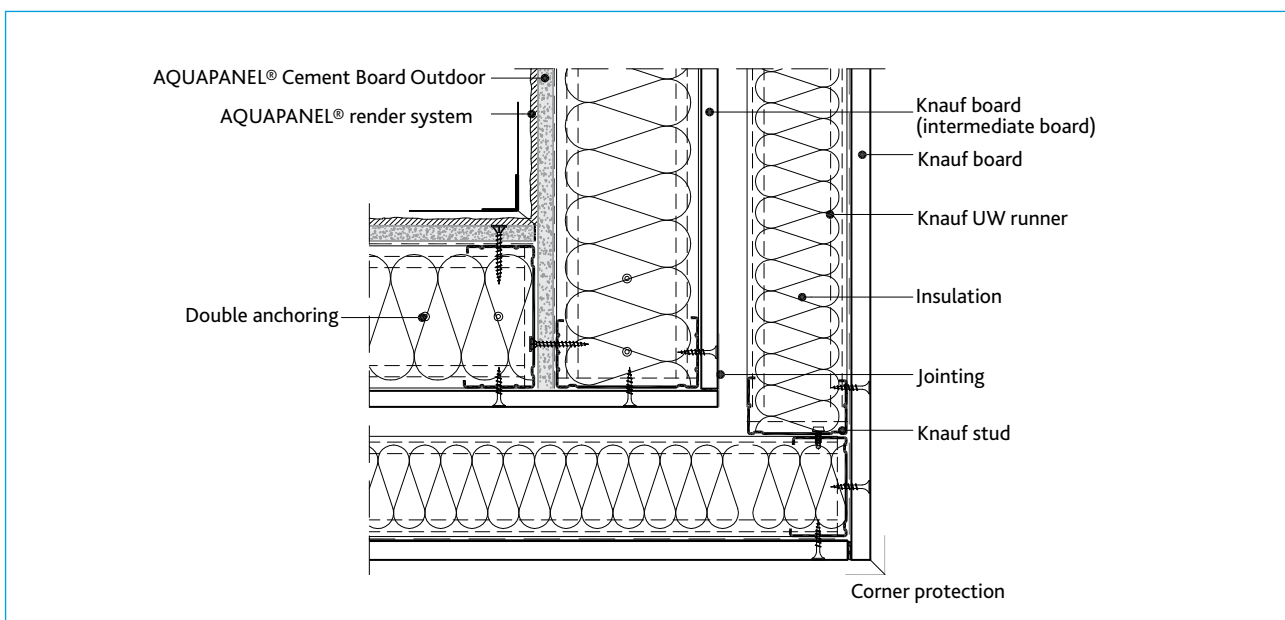
W387-B2 Structural dilatation joint



W387-C3 Outside corner



W387-C2 Inside corner with dilatation joint

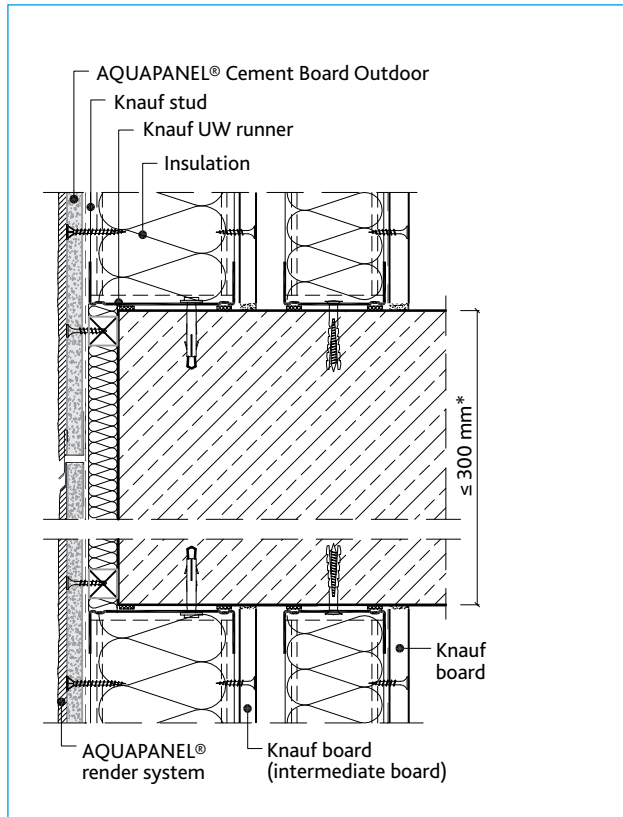


W387-C1 Inside corner without dilatation joint

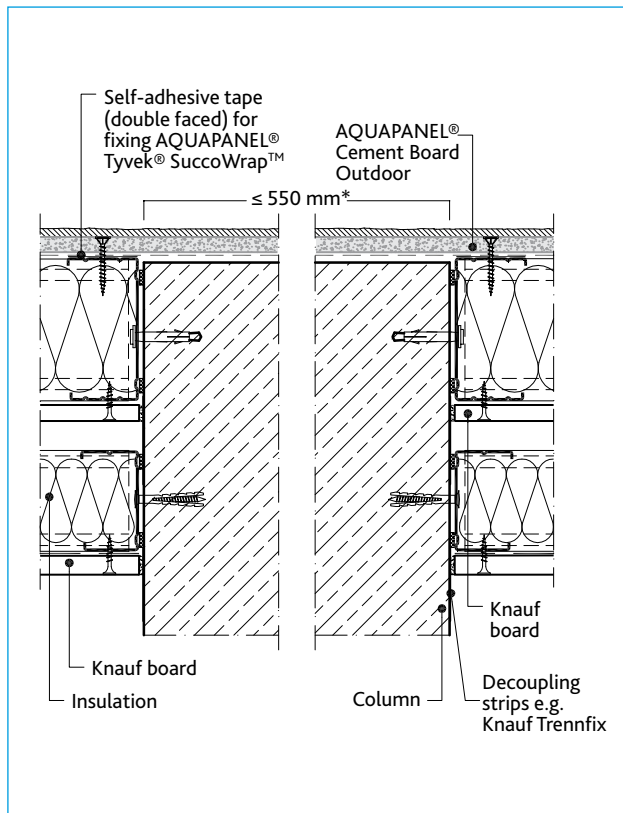
Double-layer exterior wall with insulating material and intermediate board

Details

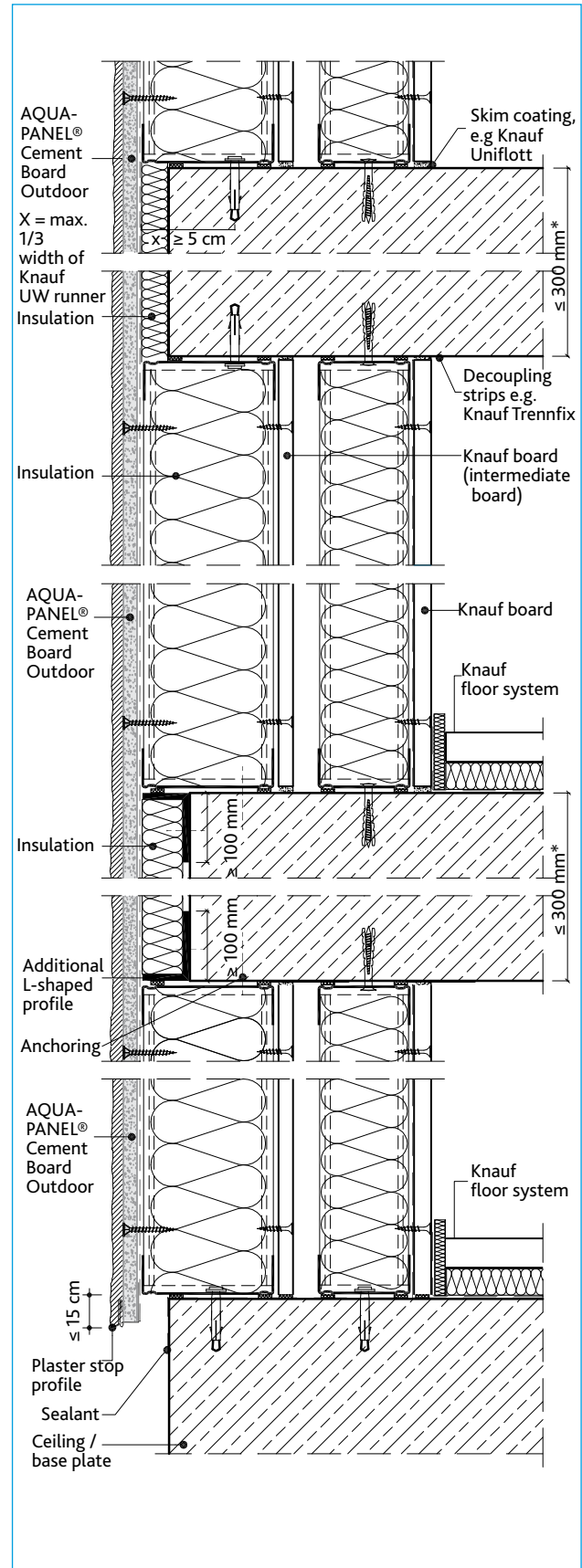
Scale 1:5



W384-D1 Dilatation joint, horizontal

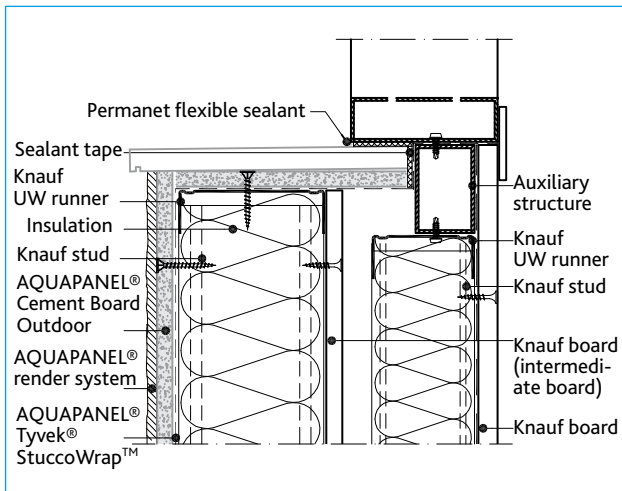


W384-D2 Connection to column

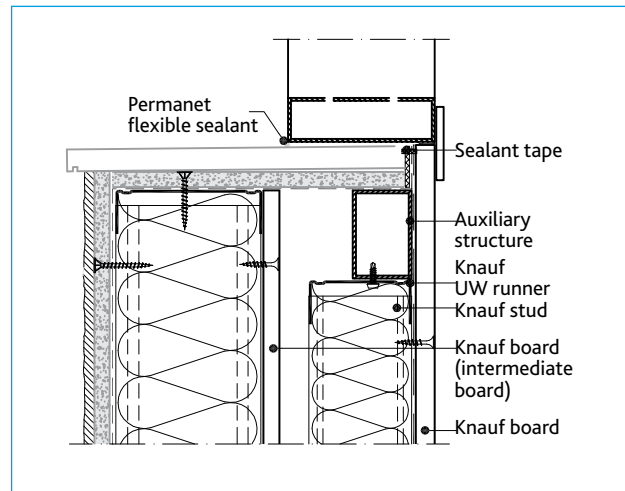


W384-D3 Vertical cross section

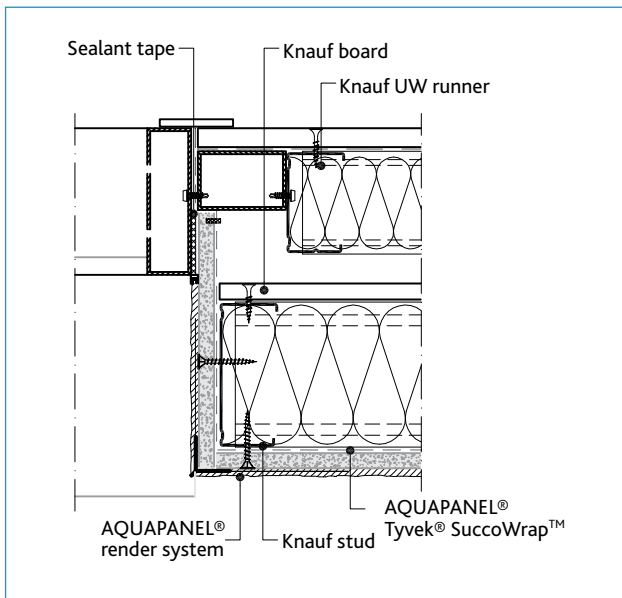
Note: Vertical panel joints are not allowed in area of columns.



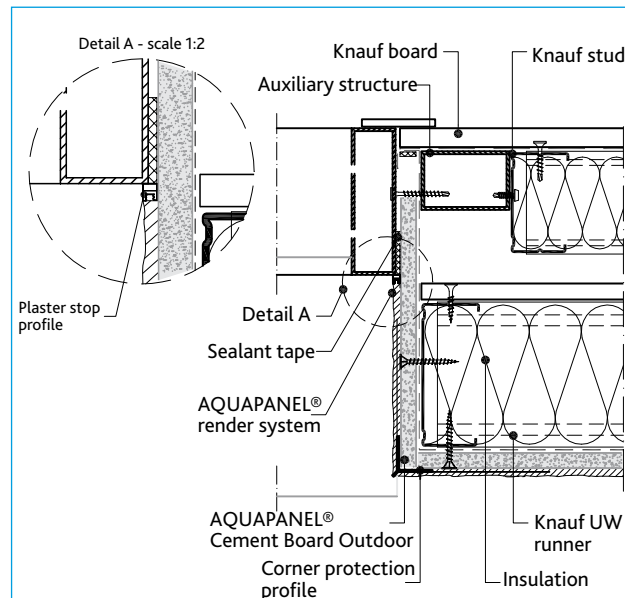
W387-F1 Lower connection to window, option 1



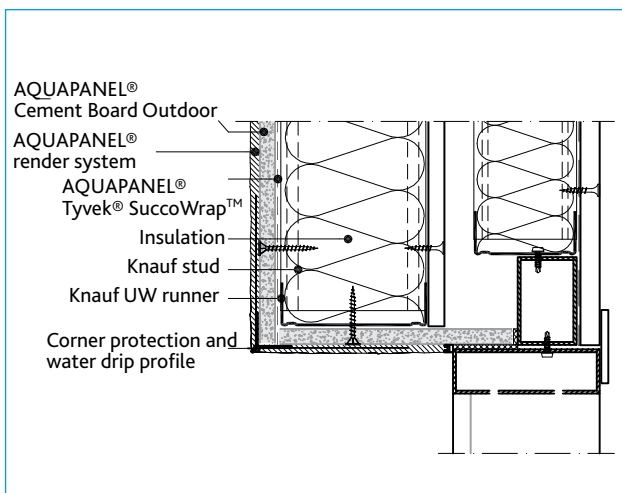
W387-V1 Lower connection to window, option 2



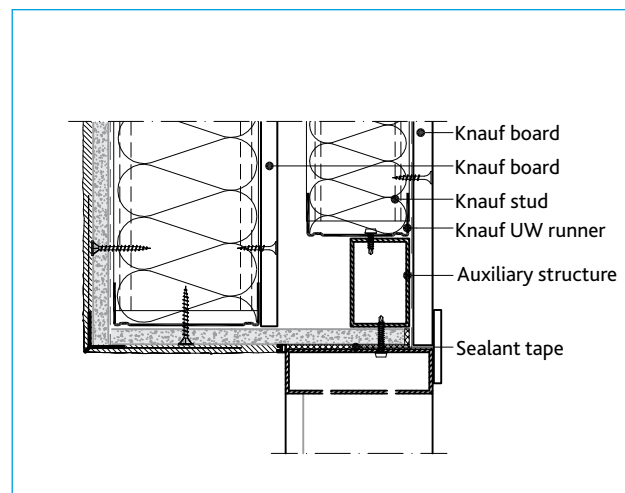
W387-F2 Side connection to window, option 1



W387-V2 Side connection to window, option 2



W382-F3 Upper connection to window, option 1



W382-V3 Upper connection to window, option 2

Note:

Connection details (windows, doors, wall foot etc.) should be designed avoiding thermal bridges.
Construction should be chosen according to national climatic conditions.

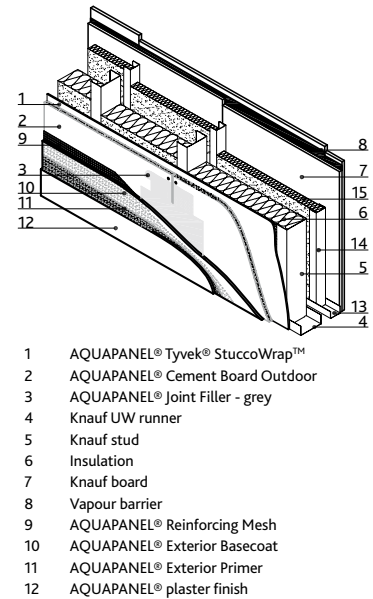
Double-layer exterior wall with insulating material without intermediate board

Technical data

Profile	Dimensions	Insulation	System performance			
			Weight*)	Fire	Sound protection (dB)	Thermal insulation (U-value)
	System	Type	kg/m ²	min	R _w	W/m ² K
CW 75	d = 182.5 a = 600 / 625 mm (12.5+75+e+50+12.5+12.5)	60 + 40 mm 40 kg / m ³	65	60	58 (-4;-12)	0.35
	d = 187.5 a = 600 / 625 mm (12.5+75+e+50+15+15)	60 + 40 mm 40 kg / m ³	68	90	58 (-4;-12)	0.35
CW 100	d = 207.5 a = 600 / 625 mm (12.5+100+e+50+12.5+12.5)	80 + 40 mm 40 kg / m ³	66	60	61 (-4;-12)	0.30
	d = 212.5 a = 600 / 625 mm (12.5+100+e+50+15+15)	80 + 40 mm 40 kg / m ³	69	90	61 (-4;-12)	0.30

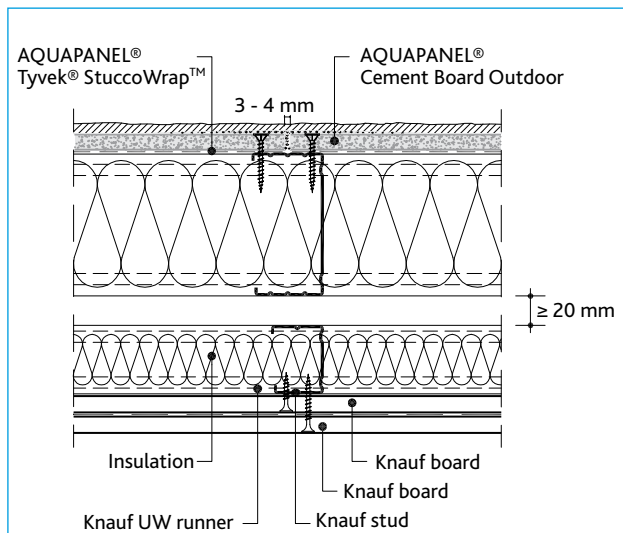
*) profile with t<1.0 mm

italic = estimated values

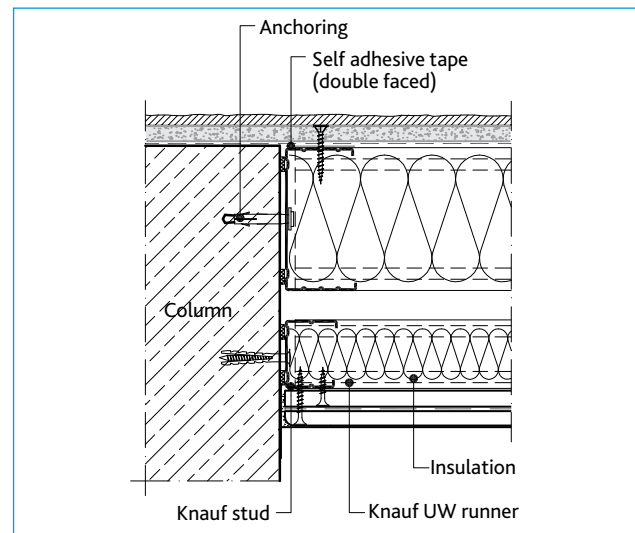


Details

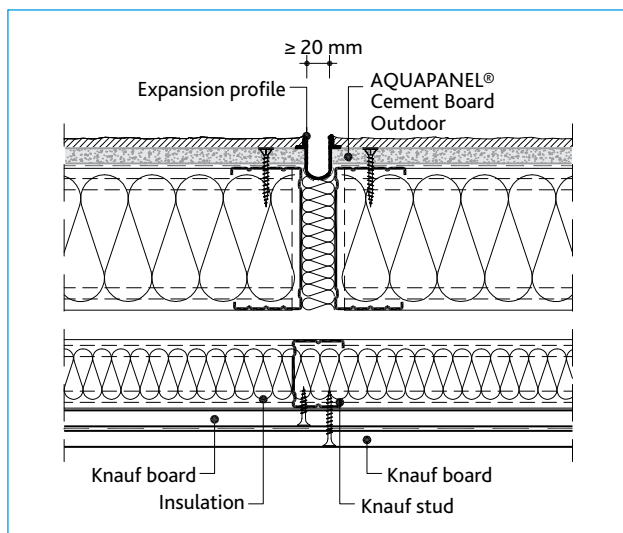
Scale 1:5



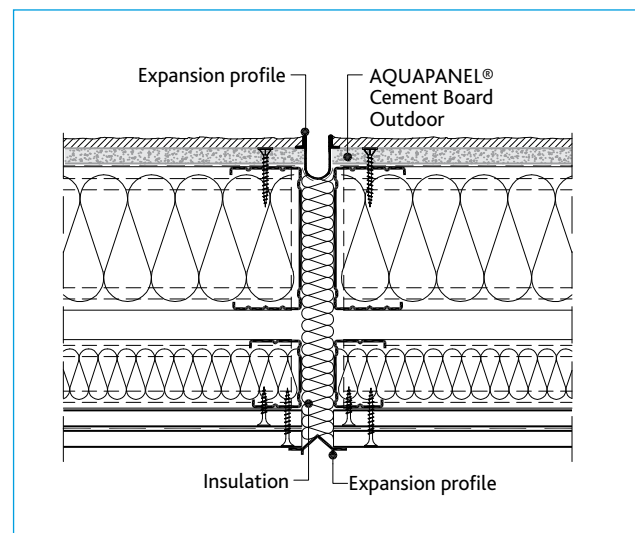
W388-A1 Cross section with joint



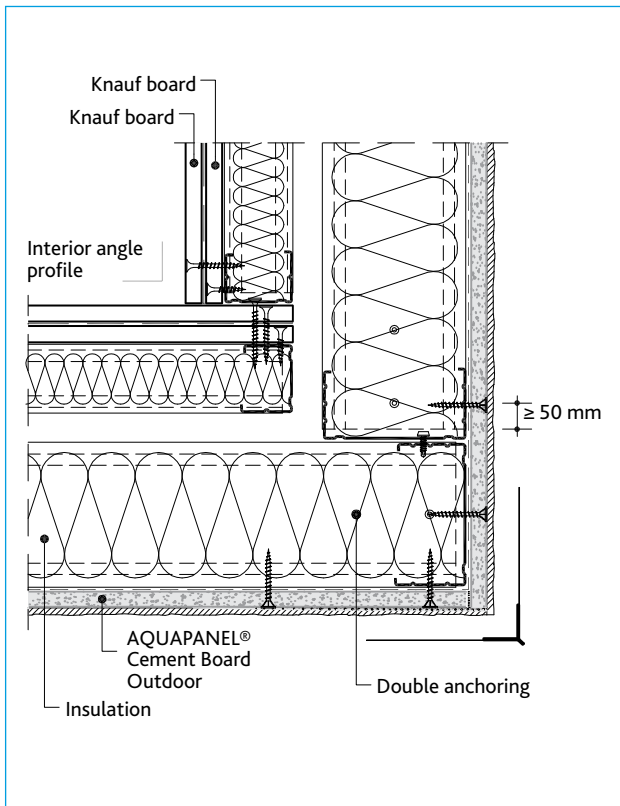
W388-A2 Connection to solid wall



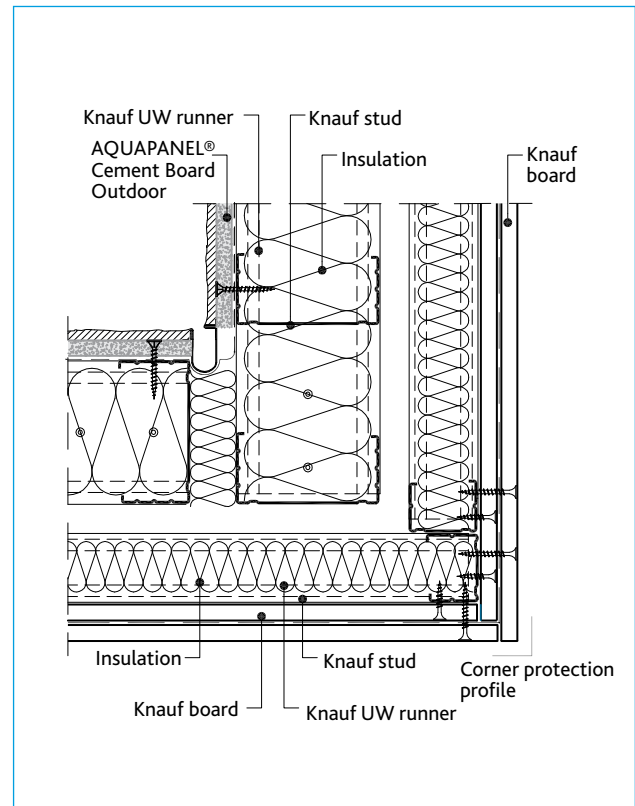
W388-B1 Dilatation joint, vertical



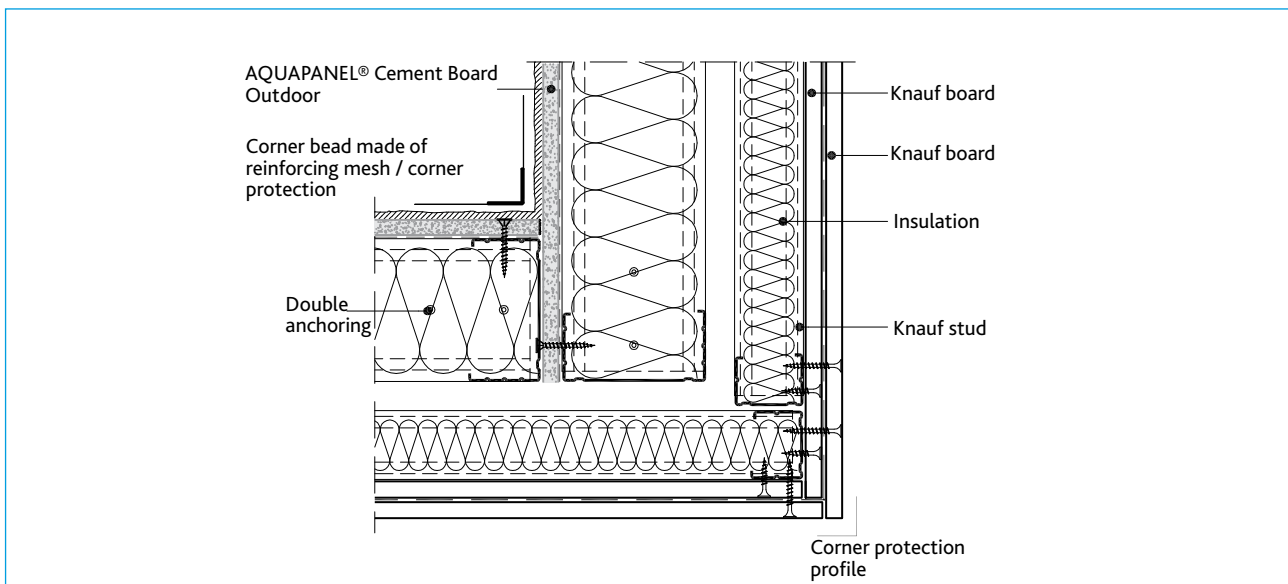
W388-B2 Structural dilatation joint



W388-C3 Outside corner



W388-C2 Inside corner with dilatation joint

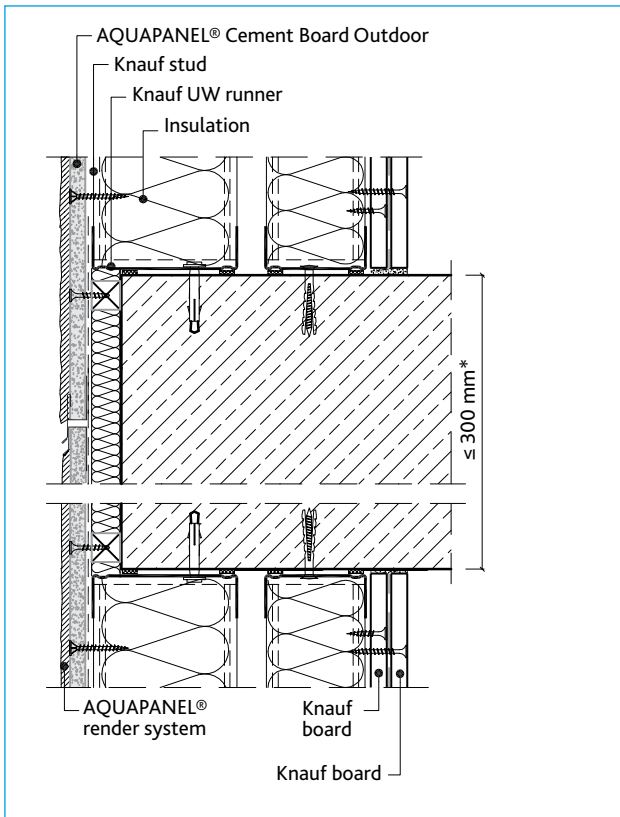


W388-C1 Inside corner without dilatation joint

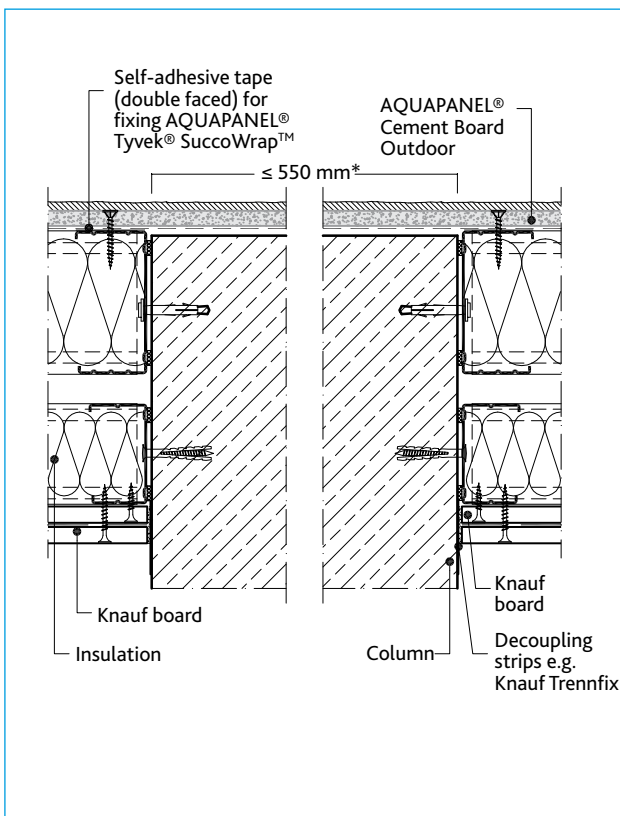
Double-layer, non-load-bearing exterior wall with insulating material and without intermediate board

Details

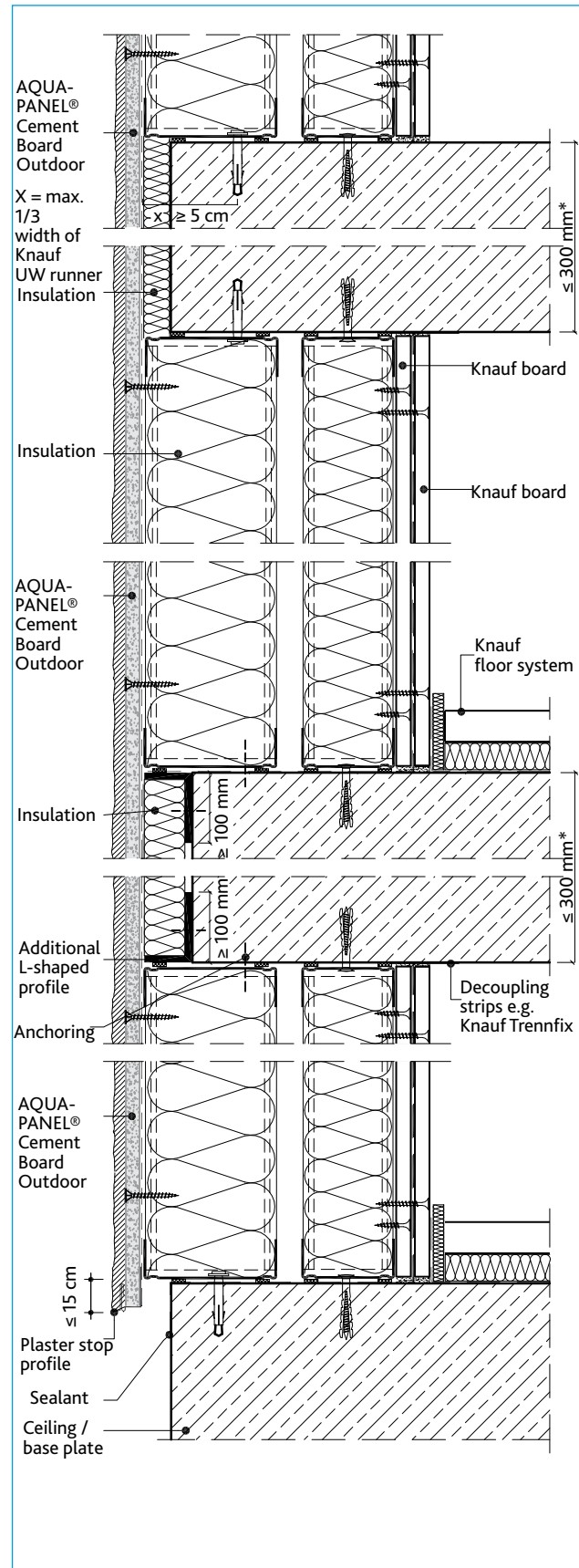
Scale 1:5



W388-D1 Dilatation joint (horizontal)

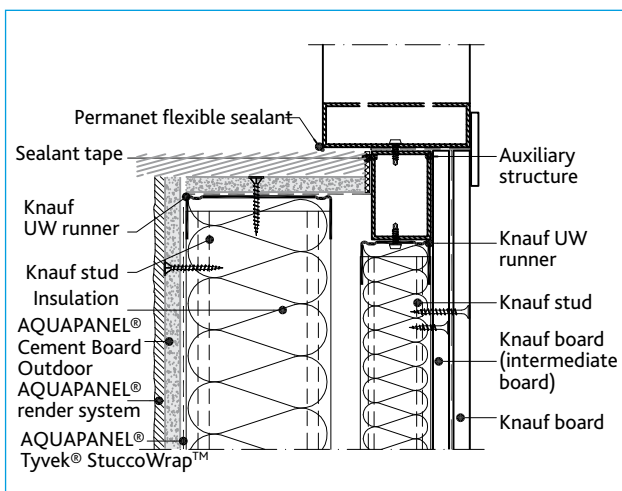


W384-D2 Connection to column

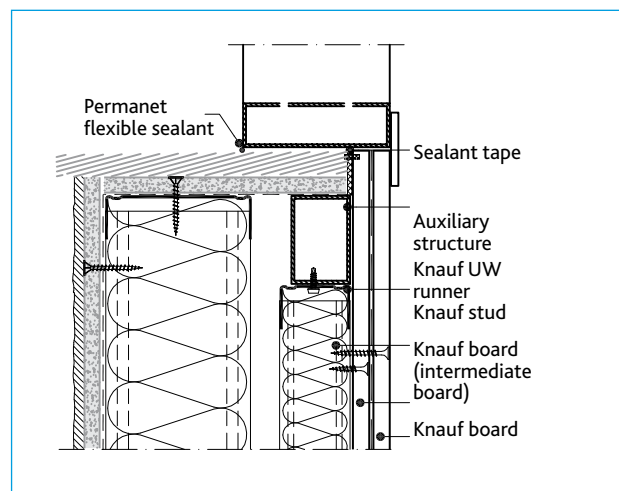


W388-D3 Vertical cross section

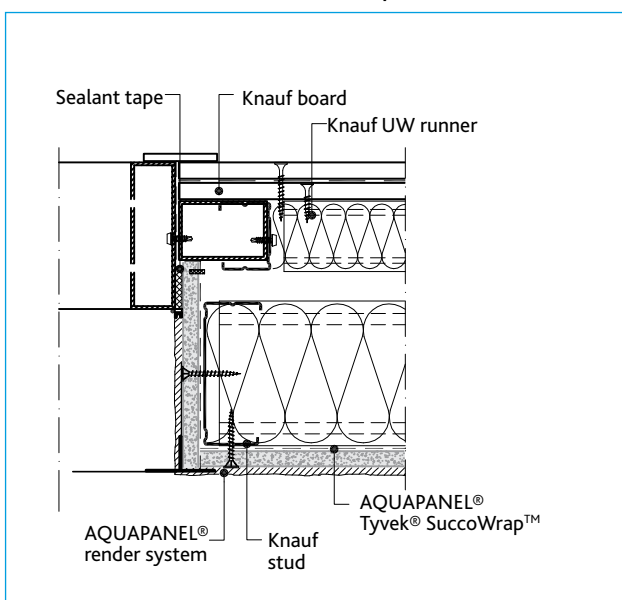
Note: Joints are not allowed in area of columns.



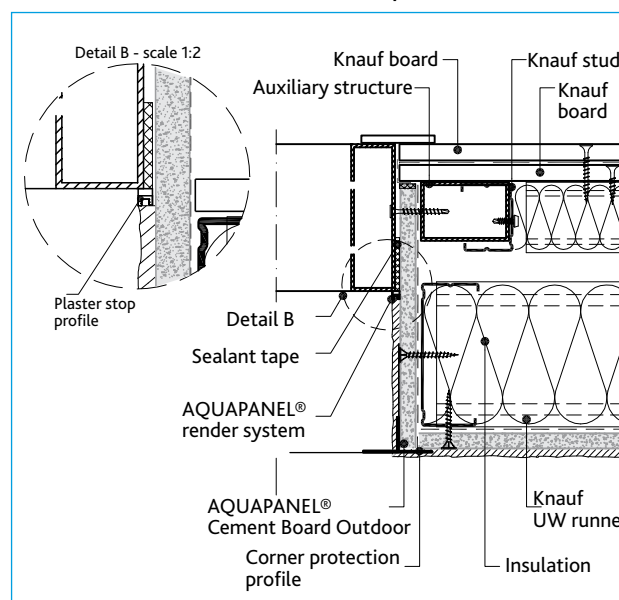
W388-F1 Lower connection to window, option 1



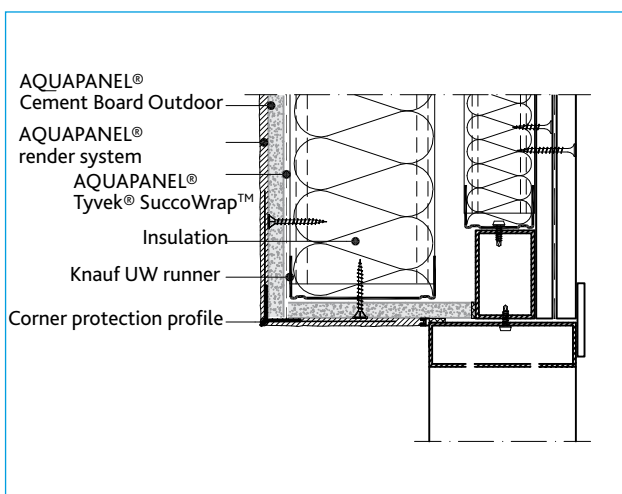
W388-V1 Lower connection to window, option 2



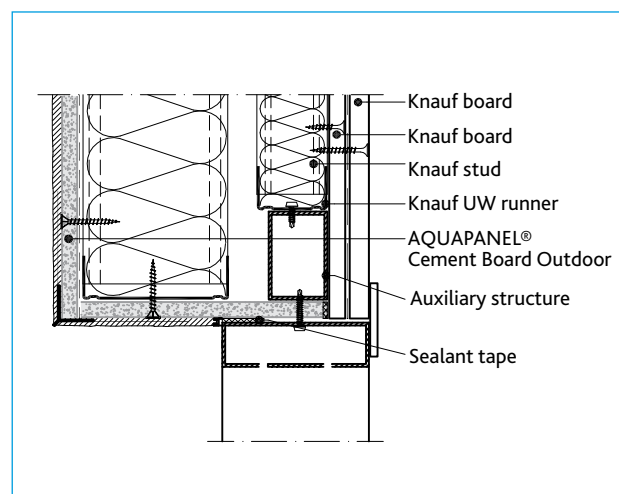
W387-F2 Side connection to window, option 1



W387-V2 Side connection to window, option 2



W388-F3 Upper connection to window, option 1



W388-F3 Upper connection to window, option 2

Note:

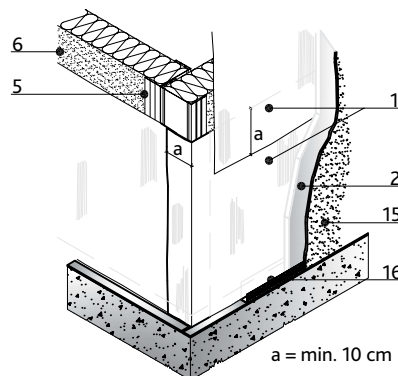
Connection details (windows, doors, wall foot etc.) should be designed avoiding thermal bridges.
Construction should be chosen according to national climatic conditions.

Installation of AQUAPANEL® Tyvek® StuccoWrap™

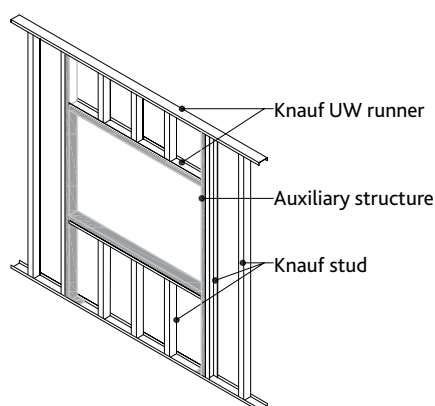
Technical data

Physical properties	
AQUAPANEL® Tyvek® StuccoWrap™ is a water barrier for cement board systems. It is installed as a water conducting layer directly behind the board layer. AQUAPANEL® Tyvek® StuccoWrap™ is a waterproof, water vapour permeable, poly-ethylene, non-woven fabric with very fine fibres and a coarse crepe structure.	Role length 75 mm
	Role width 1.50 m
	Effective depth 1.40 m
	Thickness ~ 0.18 mm
AQUAPANEL® Tyvek® StuccoWrap™ is protecting insulation materials and substructures against humidity. The special wrapped design avoids appearance of waterbreak between AQUAPANEL® Cement Board Outdoor and AQUAPANEL® Tyvek® StuccoWrap™.	Water vapour diffusion 1750 g/m ² /24h at 23°C, 85% Hr
	Building material class B2 acc. to 4102

Application of AQUAPANEL® Tyvek® StuccoWrap™

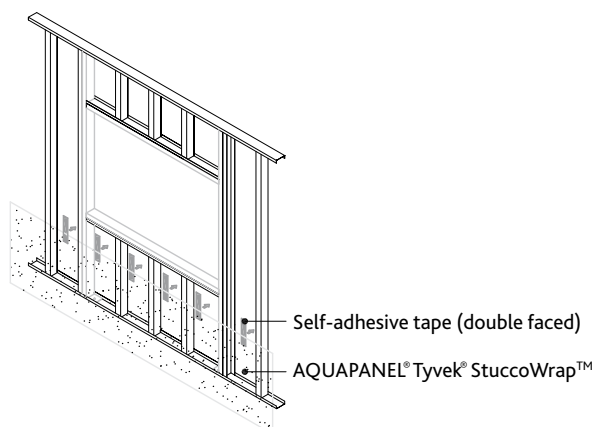


- 1 AQUAPANEL® Tyvek® StuccoWrap™
- 2 AQUAPANEL® Cement Board Outdoor
- 5 Knauf stud
- 6 Insulation
- 15 AQUAPANEL® render system
- 16 End profile



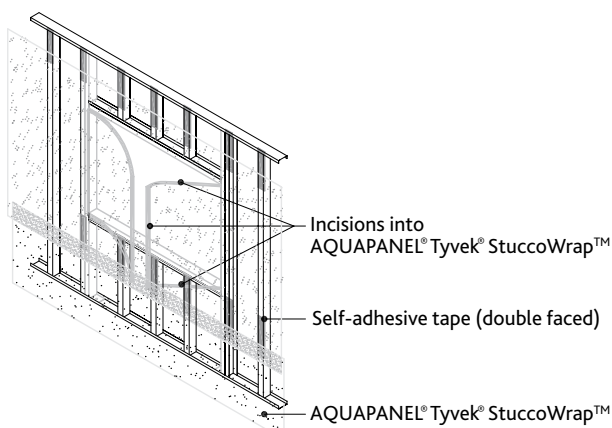
Step 1

The substructure is placed in correct position. The required anchoring is installed. Application of AQUAPANEL® Tyvek® StuccoWrap™ starts bottom-up.



Step 2

AQUAPANEL® Tyvek® StuccoWrap™ is applied horizontally. Self-adhesive tape can be used to fix AQUAPANEL® Tyvek® StuccoWrap™ before panels are installed.



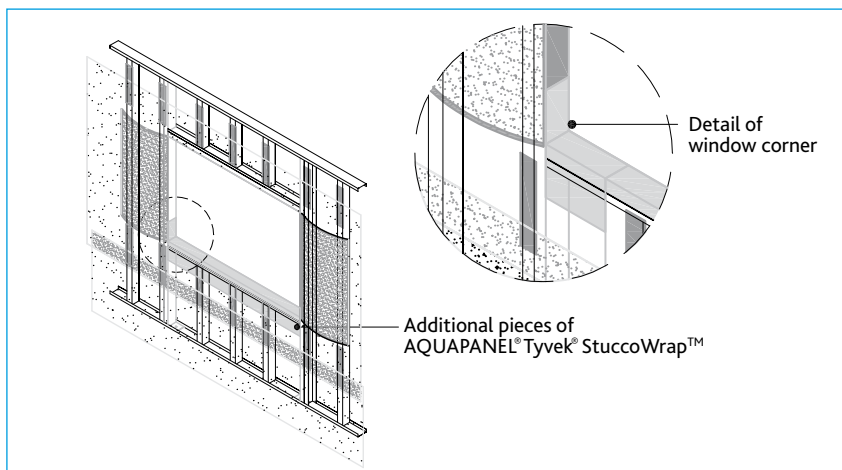
Step 3

Apply the water barrier in a single lap manner. Overlap all horizontal and vertical joints with a minimum of 10 cm. The applicator of AQUAPANEL® Tyvek® StuccoWrap™ around openings needs incisions. The barrier will be folded into the reveal and secured with glue.

Window areas

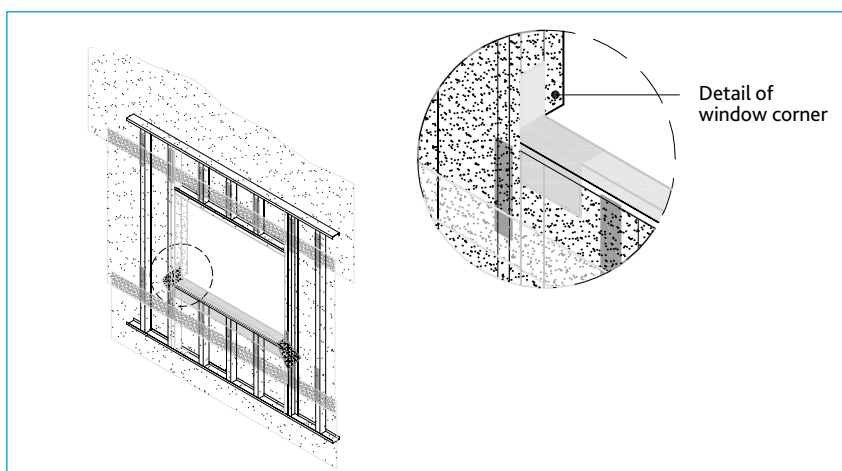
AQUAPANEL® Tyvek® StuccoWrap™ is used for directly applied, water-managed exterior systems. Special attention must be paid to openings. AQUAPANEL® Tyvek® StuccoWrap™ secures the effective rainwater resistance, which is tested according to EN 12865.

AQUAPANEL® Tyvek® StuccoWrap™ provides wind tightness, if connection to flanking components are done hermetically. For hermetic connection to flanking components, Ampacoll Superfix from Ampack is recommended.



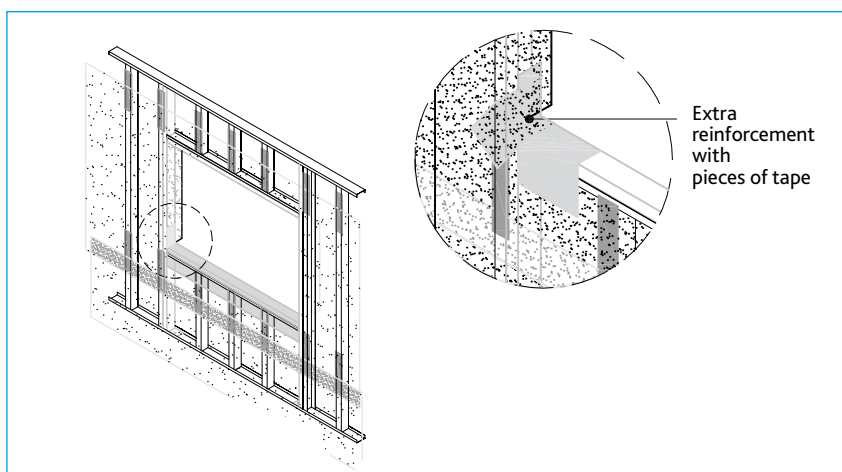
Step 4

At the horizontal reveals, an additional piece of AQUAPANEL® Tyvek® StuccoWrap™ is applied and secured with glue. Overlap here all joints with minimum of 15 cm.



Step 5

AQUAPANEL® Tyvek® StuccoWrap™ is folded into the vertical reveals and secured with glue.



Step 6

Window corners are reinforced by an extra piece of tape, which is applied with slope 45°.

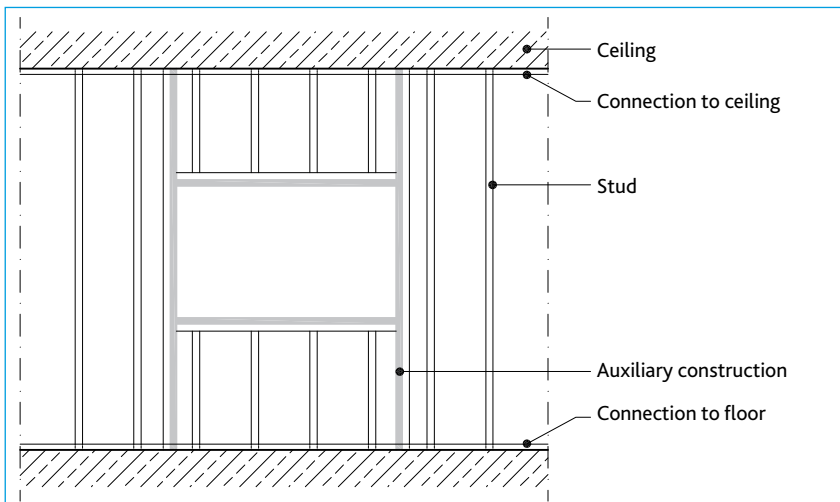
Note:

AQUAPANEL® Cement Board Outdoor is screwed directly on the substructure after the application of AQUAPANEL® Tyvek® StuccoWrap™ to avoid damages caused by climatic or mechanical influence.

Installation of panels around openings

Details

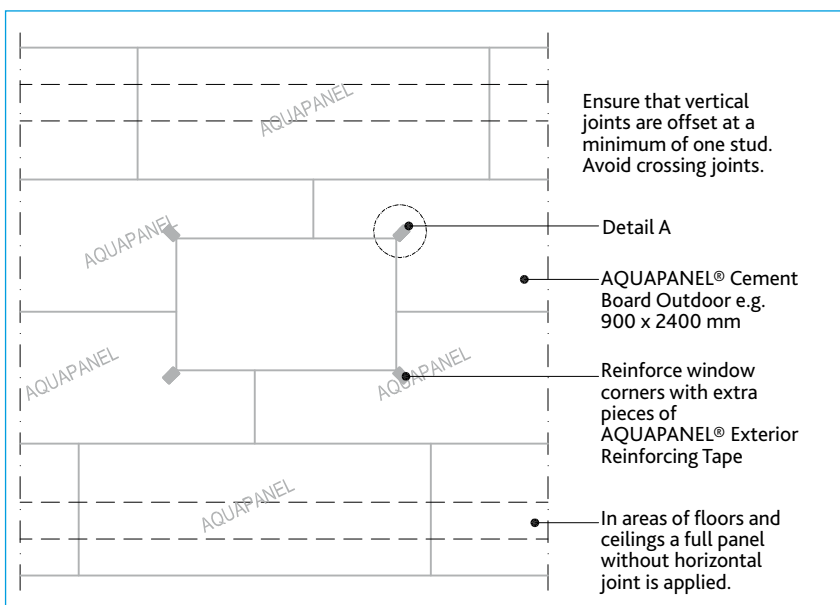
Scale 1:5



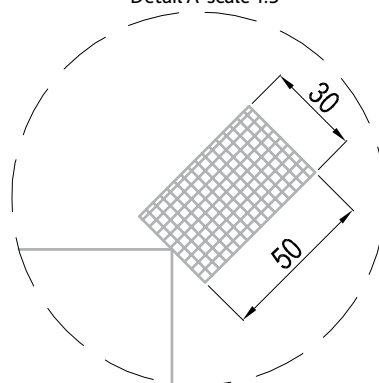
Phase 1

Installation of auxiliary construction to support window.

AQUAPANEL® Tyvek® StuccoWrap™ is installed between phase 1 and 2.



Detail A-scale 1:5

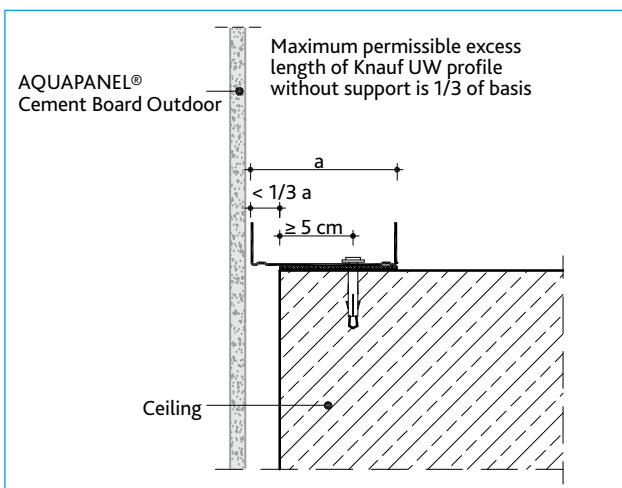


Phase 2

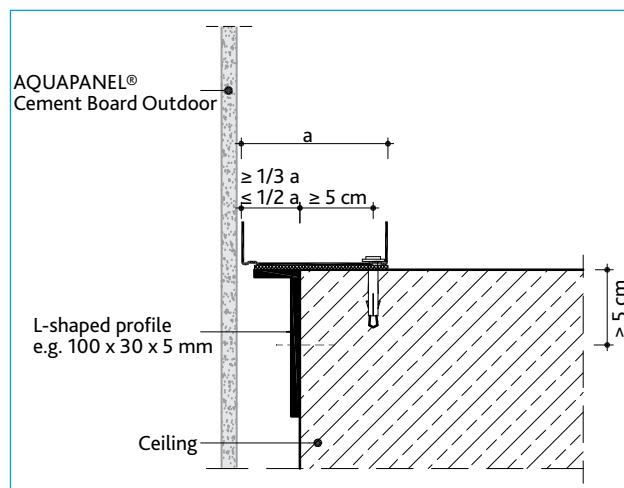
Take boards up to the window sill and down to window ledge. There must not be continuous joints as these could cause leaks and cracks.

Vertical joints between panels need position at studs

Detail showing anchoring of Knauf UW runner considering tolerances



W38-F1 Solution A without additional L-shaped profile



W38-F2 Solution B with additional L-shaped profile

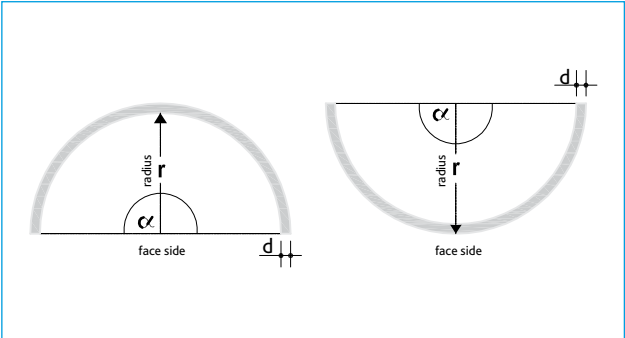
Note:

Connection details (windows, doors, wall foot etc.) should be designed avoiding thermal bridges.

Construction should be chosen according to national climatic conditions.

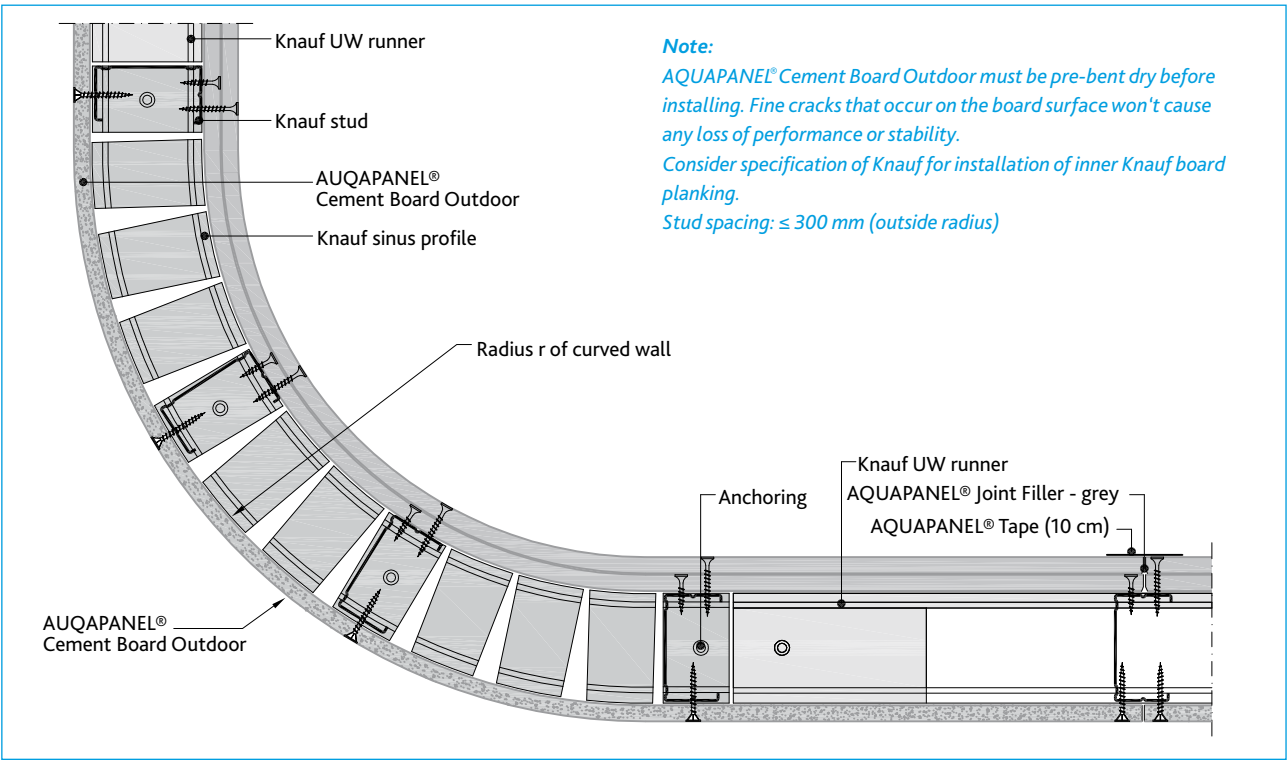
Curved wall and facade constructions

Inside Arch - Concave, outside Arch - Convex

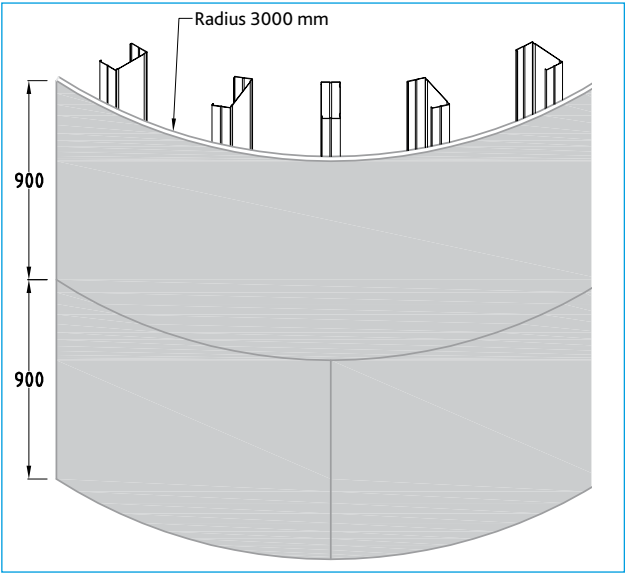


Board thickness	Bending radius r of AQUAPANEL® Cement Board Outdoor	
	Width 300 mm	Width 900 mm
	mm	mm
12.5	≥ 1000	≥ 3000
Length of layout-L		
Angel α 90°	Angel α 180°	All angles up to α 180°
$L = \frac{r \cdot \pi}{2}$	$L = r \cdot \pi$	$L = \frac{\alpha \cdot r \cdot \pi}{180}$

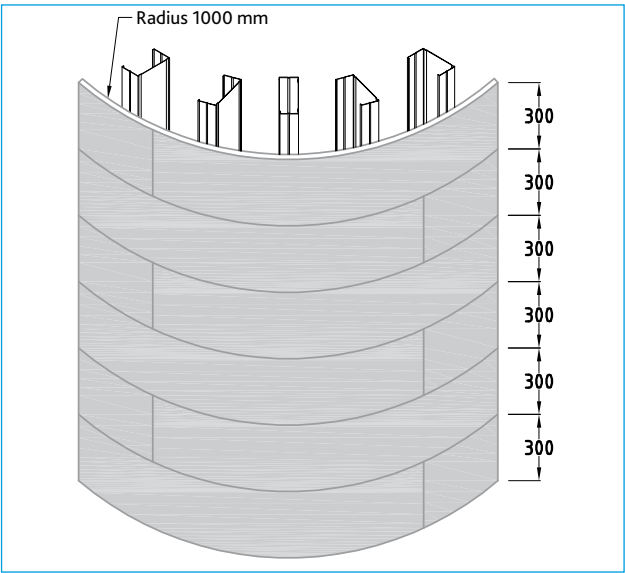
Details Scale 1:5



Installation of AQUAPANEL® Cement Board Outdoor with different radius



Assembly with 900 mm width panels for r ≥ 3.0 m



Assembly with 300 mm width panels for r ≥ 1.0 m

Basis of calculation

Material consumption			
Facing and render system	Description	Unit	Quantity per m ²
	AQUAPANEL® Cement Board Outdoor	m ²	1.0
	AQUAPANEL® Tyvek® StuccoWrap™	m ²	1.1
	AQUAPANEL® Maxi Screws (SN, SB) stud spacing = 600 mm	pieces	15
	AQUAPANEL® Maxi Screws (SN, SB) stud spacing = 400 mm	pieces	20
	AQUAPANEL® Maxi Screws (SN, SB) stud spacing = 300 mm	pieces	25
	AQUAPANEL® Joint Filler - grey	kg	0.7
	AQUAPANEL® Tape (10 cm)	m	2.1
	AQUAPANEL® Reinforcing Tape	m	2.1
	AQUAPANEL® Exterior Basecoat dry layer thickness 5 mm	kg	7.8
	AQUAPANEL® Exterior Basecoat - white dry layer thickness 4 mm	kg	6.3
	AQUAPANEL® Reinforcing Mesh	m ²	1.1
	AQUAPANEL® Exterior Primer	g	100 - 150
	AQUAPANEL® Exterior Silicon Synthetic Resin Plaster grain size 2.0 mm	kg	3.1
	AQUAPANEL® Exterior Dispersion Plaster grain size 2.0 mm	kg	3.1
	AQUAPANEL® Exterior Mineral Finish grain size 2.0 mm	kg	3.0
	AQUAPANEL® Exterior Equalising Paint for AQUAPANEL® Exterior Mineral Finish	l	0.22

Installation times		
Facing and render system	Per m ² manuel processing	Per m ² mechanical processing
AQUAPANEL® Tyvek® StuccoWrap™	5 minutes	-
AQUAPANEL® Cement Board Outdoor	15 minutes	15 minues
AQUAPANEL® Maxi Screws (SN, SB)	15 minutes	15 minues
AQUAPANEL® Joint Filler - grey	15 minutes	15 minues
AQUAPANEL® Tape (10 cm) or AQUAPANEL® Reinforcing Tape	15 minutes	15 minues
AQUAPANEL® Exterior Basecoat	8-10 minutes	5 minues
AQUAPANEL® Exterior Basecoat - white	8-10 minutes	5 minues
AQUAPANEL® Reinforcing Mesh	3-4 minutes	-
AQUAPANEL® Exterior Primer	1 minute	-
AQUAPANEL® Exterior Silicon Synthetic Resin Plaster	12 minutes	12 minues
AQUAPANEL® Exterior Dispersion Plaster	12 minutes	12 minues
AQUAPANEL® Exterior Mineral Finish	12 minutes	12 minues
AQUAPANEL® Exterior Equalising Paint	2 minutes	-

Information on AQUAPANEL® Maxi Srew					
AQUAPANEL® Maxi Screw is specially designed for fastening AQUAPANEL® Cement Board Outdoor on metal and timber substructures with different sheet thicknesses. Both types, with needle tip and drill point, are designed with a flat head. AQUAPANEL® Maxi Screw can be used for exterior wall and ceiling applications. The screws have a special corrosion protection coating, which gives a guaranteed 500 hours corrosion resistance in salt spray test.	Metal thickness 0.6 - 0.7 mm			Metal thickness > 0.7 - 2.0 mm	
	single-layer	double-layer	triple-layer	single-layer	double-layer
AQUAPANEL® Maxi Screws SN 25		x			
AQUAPANEL® Maxi Screws SN 39		x			
AQUAPANEL® Maxi Screws SN 55			x		
AQUAPANEL® Maxi Screws SB 25				x	
AQUAPANEL® Maxi Screws SB 39				x	x

